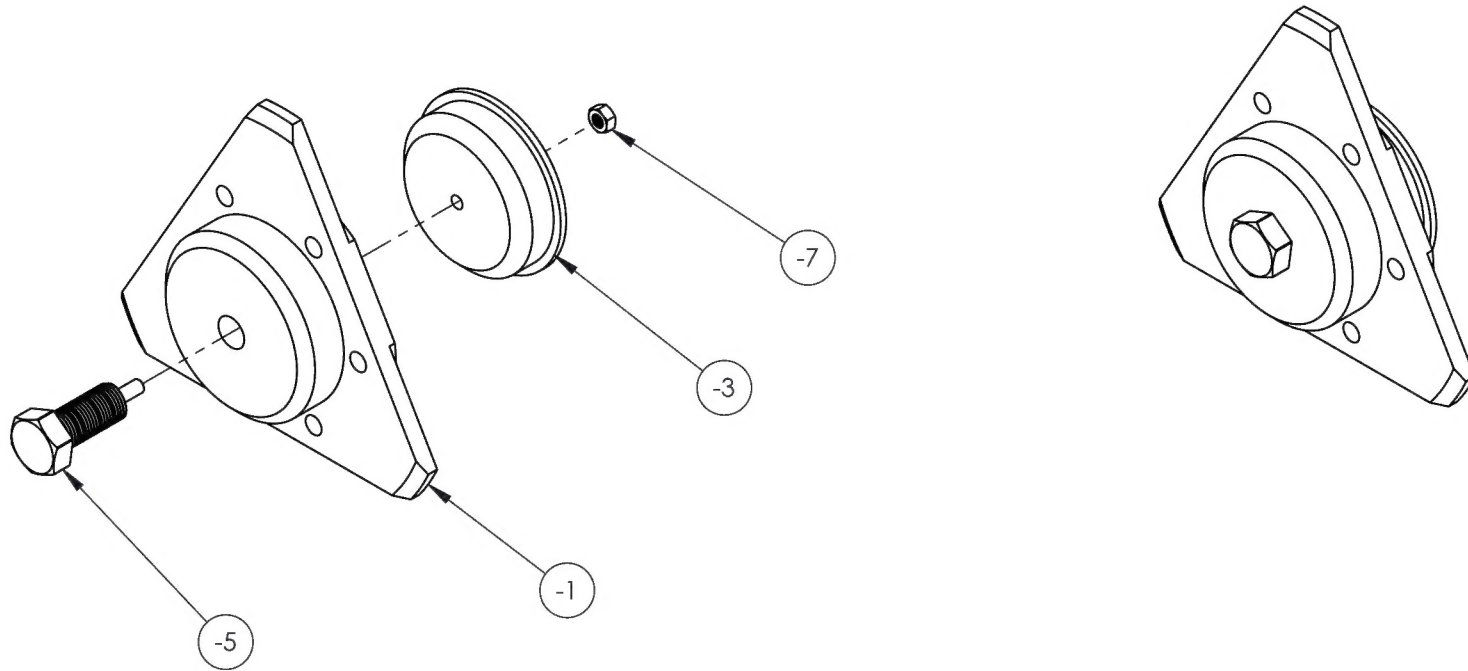



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REVISONS			
REV	DESCRIPTION	DATE	INITIAL



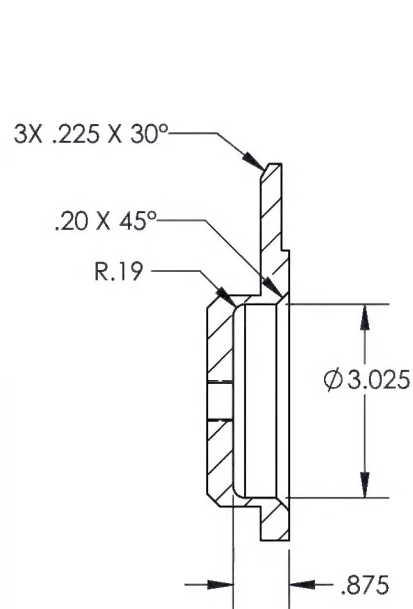
NOTE  
REF OLD RB T/N: RBEA93-3241-00

 <b>RED BARN MACHINE</b>	
TITLE <b>MAIN GB SEAL ASSY TOOL</b>	
DWG NO. <b>RBE332A93-3241-00</b>	REV 
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: <b>GILBERT</b> APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL <b>EUROCOPTER</b>	
SCALE <b>1:3</b>	DATE <b>5/2/2011</b>
SHEET 1 OF 4	

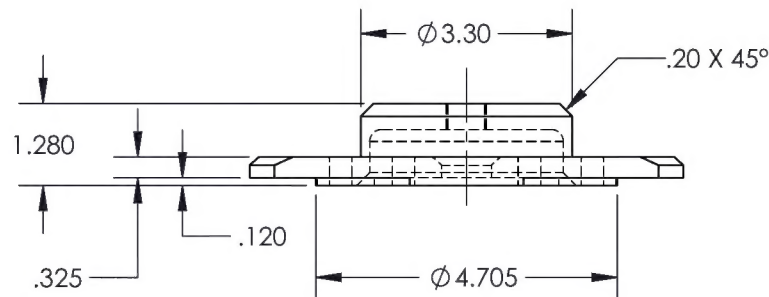
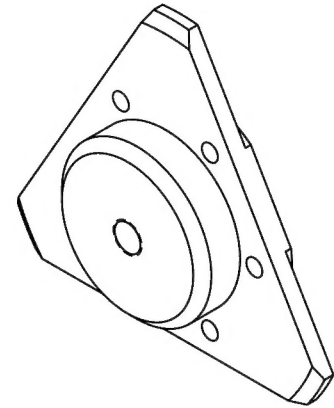
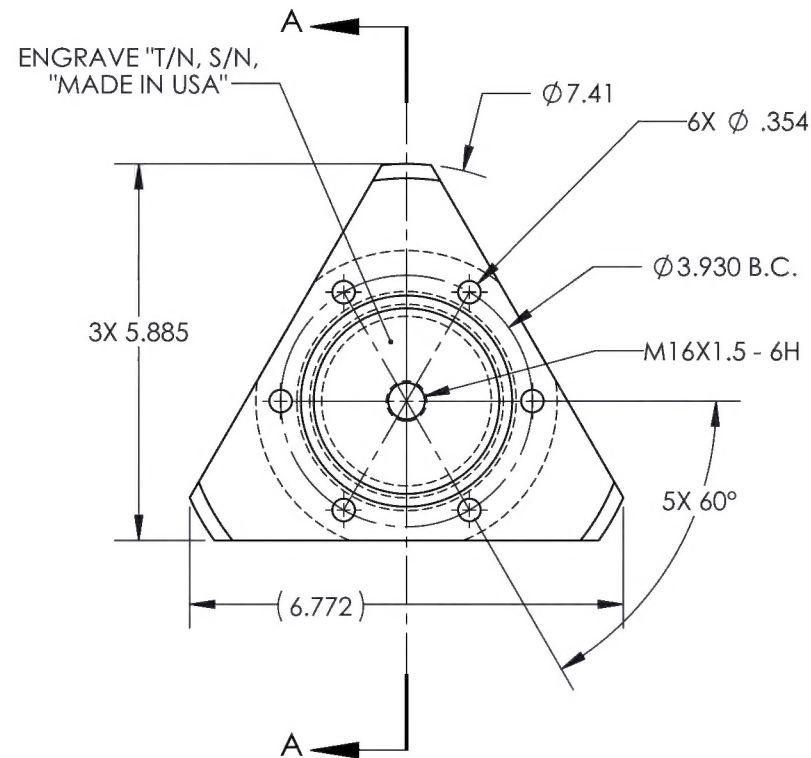
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	4140	1-3/8 X Ø7.50	2
			-3	1	DISK	4140	Ø3-1/4 X 1	3
			-5	1	SCREW	STEEL	M16-1.5 X 50mm MCMaster-CARR #91180A876 (MODIFIED)	4
		B/O	-7	1	NUT	STEEL	M6 X 1 MCMaster-CARR #92497A350	1

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION A-A



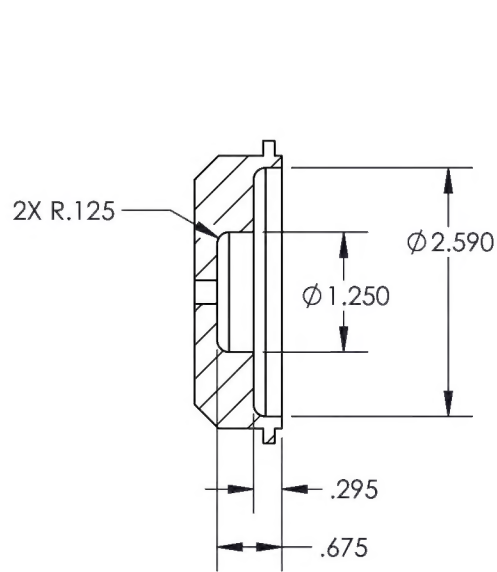
(-1)

BASE

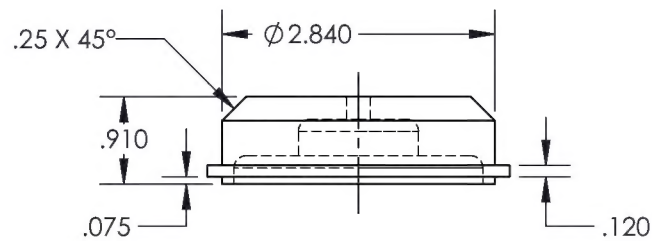
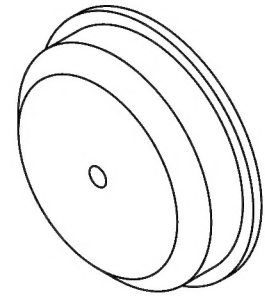
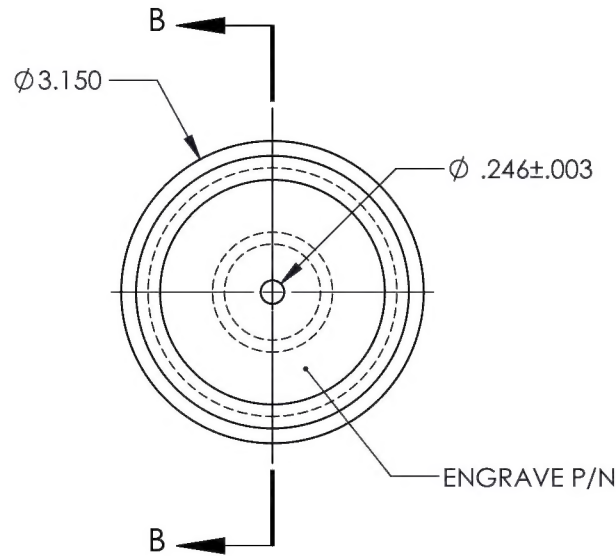
 <b>RED BARN MACHINE</b>	
<b>TITLE</b> MAIN GB SEAL ASSY TOOL	
<b>DWG NO.</b> RBE332A93-3241-00-1	<b>REV</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, CLASS II, TYPE II USED ON MODEL EUROCOPTER	
<b>SCALE</b> 1:3	<b>DATE</b> 5/2/2011
<b>SHEET 2 OF 4</b>	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION B-B



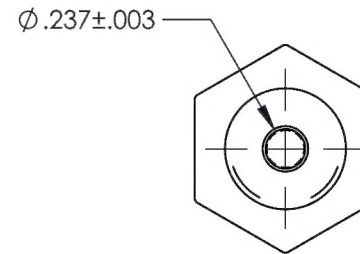
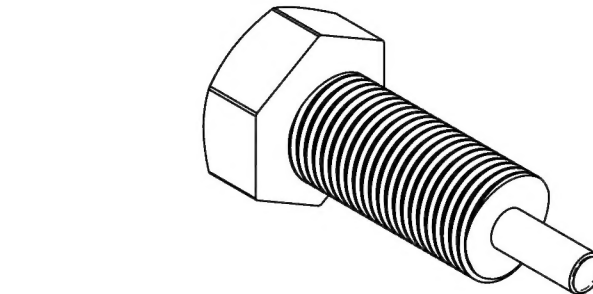
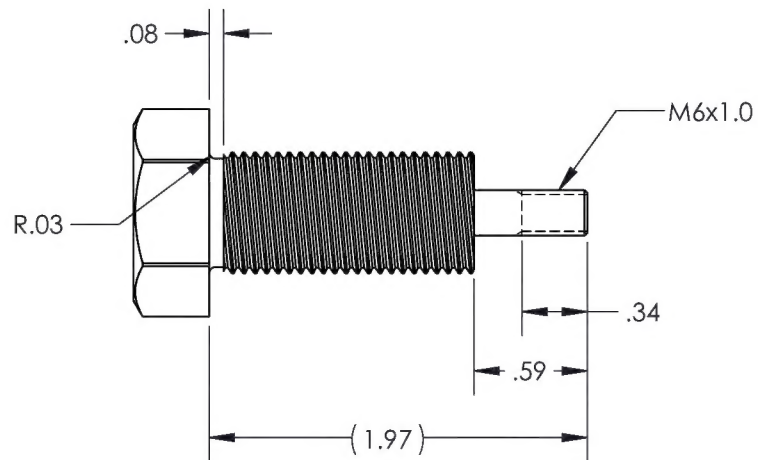
③

DISK

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> MAIN GB SEAL ASSY TOOL	
<b>DWG NO.</b> RBE332A93-3241-00-3	<b>REV</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES <b>TOLERANCES ON:</b> DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL EUROCOPTER	
<b>SCALE</b> 1:2	<b>DATE</b> 5/2/2011
SHEET 3 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)  
SCREW

 <b>RED BARN MACHINE</b>	
TITLE <b>MAIN GB SEAL ASSY TOOL</b>	
DWG NO. <b>RBE332A93-3241-00-5</b>	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: <b>GILBERT</b> APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL <b>EUROCOPTER</b>	
SCALE <b>1:1</b>	DATE <b>5/2/2011</b>
SHEET 4 OF 4	